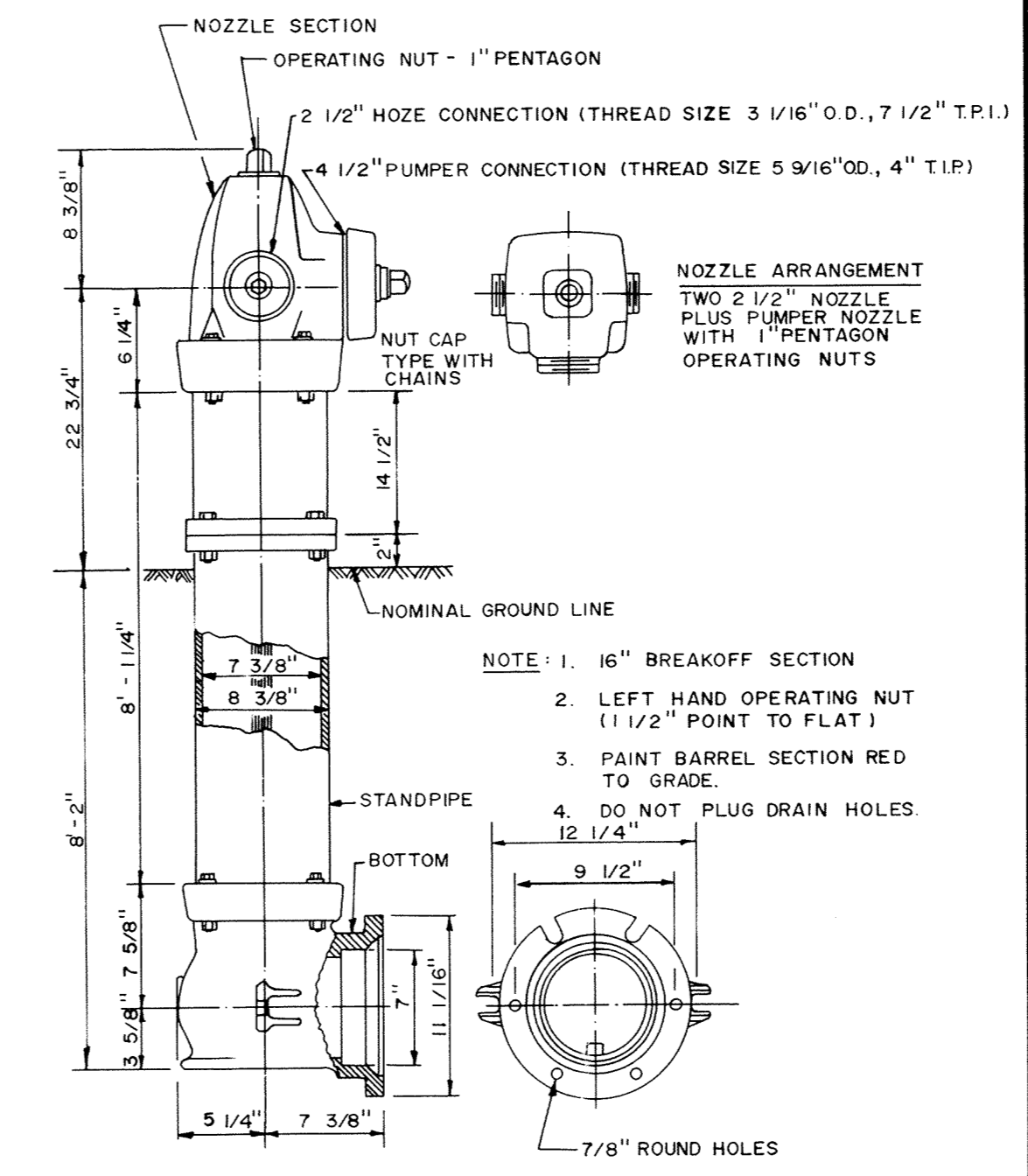
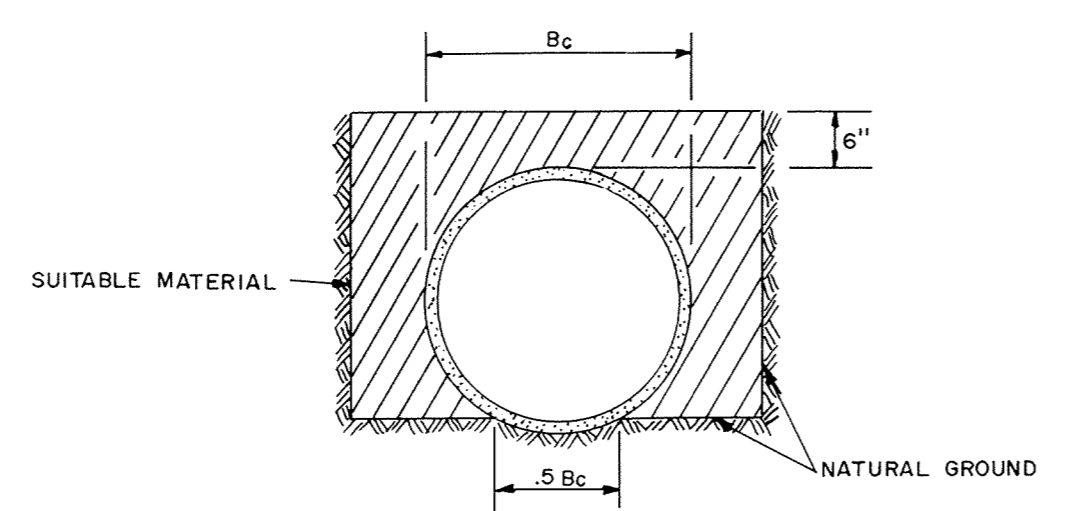
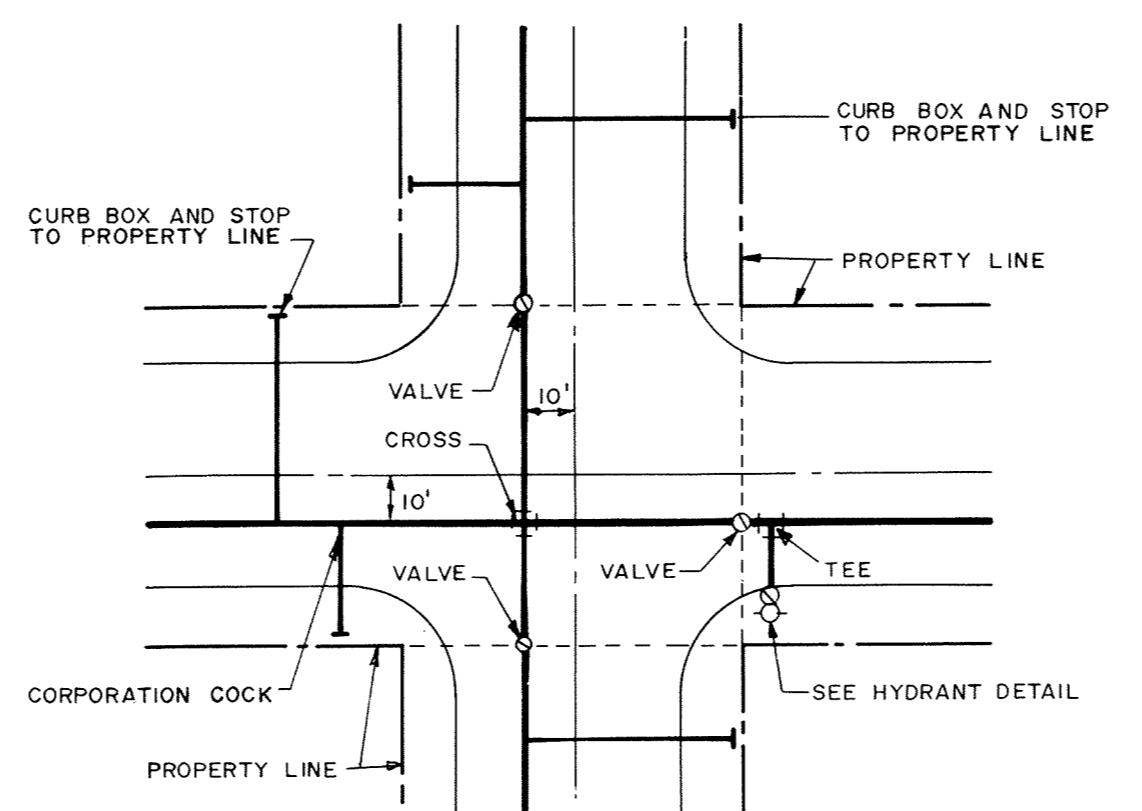


NOMINAL FITTING SIZE, INCHES	TEE, WYE, PLUG OR CAP	90° BEND, PLUGGED CROSS		TEE PLUGGED ON RUN		45° BEND	22 1/2° BEND	11 1/4° BEND
		A'	A''	A'	A''			
4	1.0	1.4	1.3	1.4	1.0			
6	2.1	3.0	4.3	3.0	1.6	1.0		
8	3.8	5.3	7.6	5.4	2.9	1.5	1.0	
10	5.9	8.4	11.8	8.4	4.6	2.6	1.2	
12	8.5	12.0	17.0	12.0	6.6	3.4	1.7	
14	11.5	16.3	23.0	16.3	8.9	4.6	2.3	
16	15.0	21.3	30.0	21.3	11.6	6.0	3.0	
18	19.0	27.0	38.0	27.0	14.6	7.6	3.8	
20	23.5	33.3	47.0	33.3	18.1	9.4	4.7	
24	34.0	48.0	68.0	48.0	26.2	13.6	6.8	

NOTE:
 1. CONCRETE THRUST BLOCKING TO BE POURED AGAINST UNDISTURBED EARTH.
 2. KEEP CONCRETE CLEAR OF JOINT AND ACCESSORIES.
 3. IF NOT SHOWN ON PLANS, REQUIRED BEARING AREAS AT FITTING SHALL BE AS INDICATED ABOVE, ADJUSTED IF NECESSARY, TO CONFORM TO THE TEST PRESSURE (S) AND ALLOWABLE SOIL BEARING STRESS (ES).
 4. BEARING AREAS AND SPECIAL BLOCKING DETAILS SHOWN ON PLANS TAKE PRECEDENCE OVER BEARING AREAS AND BLOCKING DETAILS SHOWN THIS STANDARD DETAIL.
 5. ABOVE BEARING AREAS BASED ON TEST PRESSURE OF 150 PSI. AND AN ALLOWABLE SOIL BEARING STRESS OF 2000 POUNDS PER SQUARE FOOT. TO COMPUTE BEARING AREAS FOR DIFFERENT TEST PRESSURES AND SOIL BEARING STRESSES, USE THE FOLLOWING EQUATION: BEARING AREA = (TEST PRESSURE / 150) x (2000 / SOIL BEARING STRESS) x (TABLE VALUE)

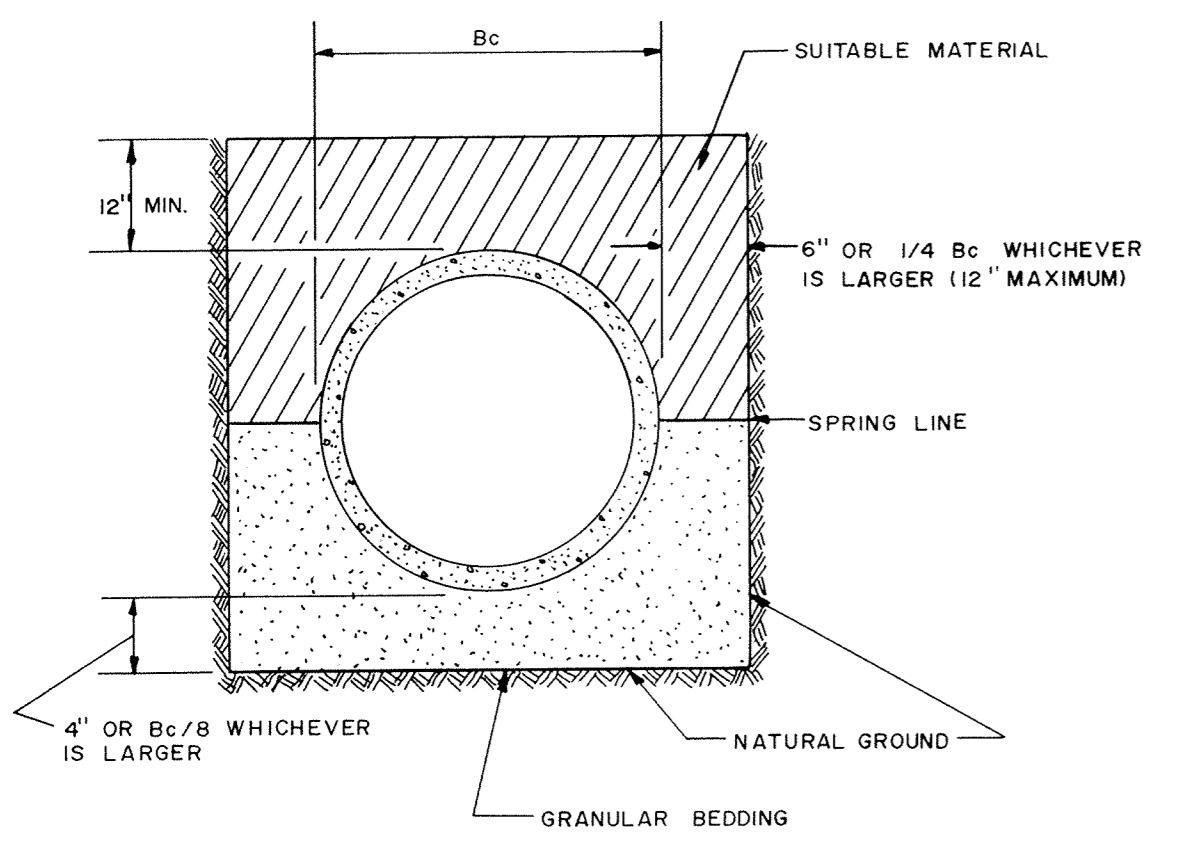


NOTE:
 1. 16\"/>



THE BOTTOM OF THE TRENCH SHALL BE SHAPED TO FIT THE PIPE BARREL FOR AT LEAST 50% OF THE OUTSIDE DIAMETER. THE REMAINDER OF THE PIPE IS SURROUNDED TO A HEIGHT OF AT LEAST 6\"/>

NOTE: ALL COSTS OF EXCAVATION BELOW GRADE AND PLACEMENT OF GRANULAR BEDDING SHALL BE INCLUDED IN THE BID PRICES FOR PIPE ITEMS.



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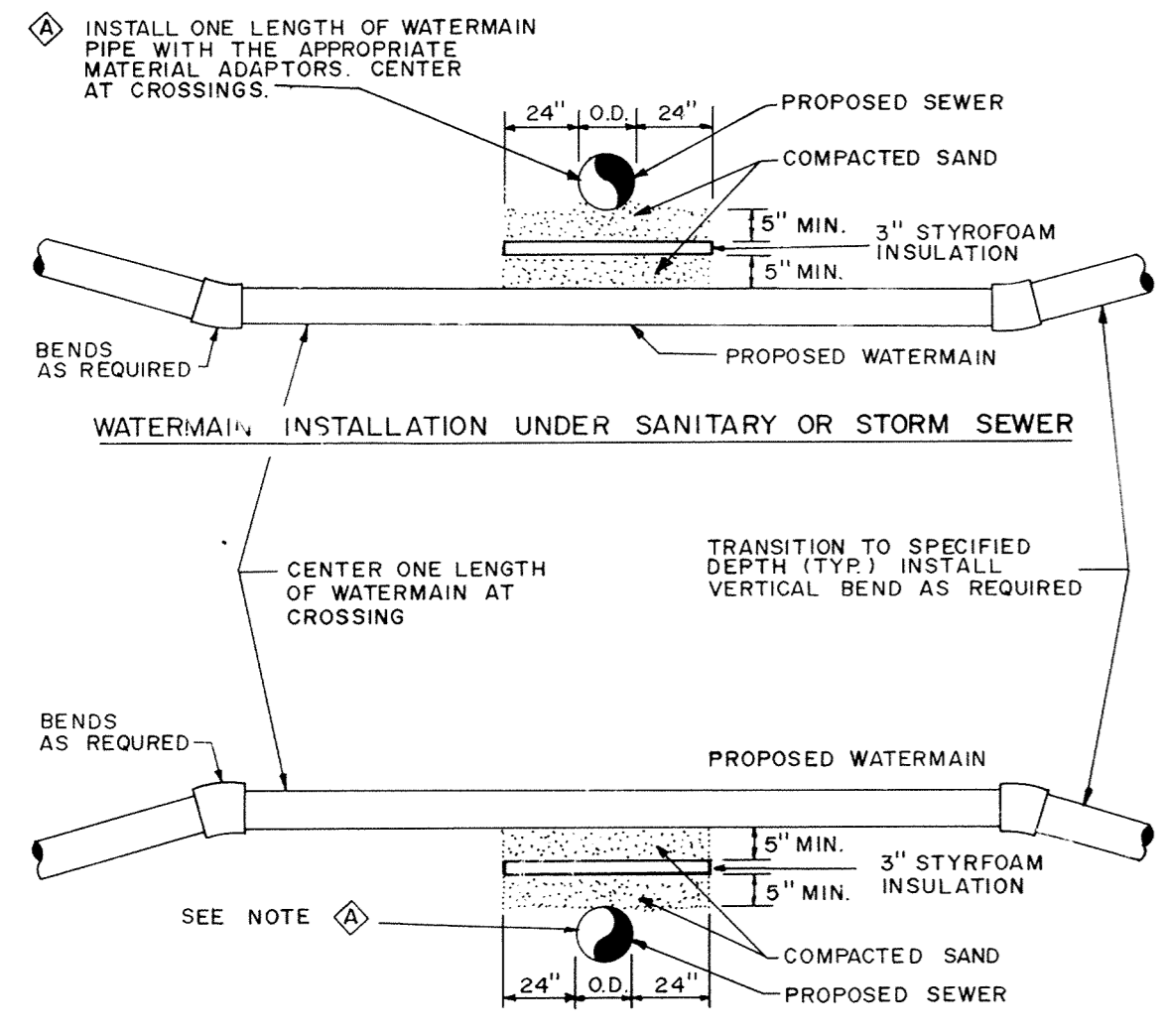
CLASS B PIPE BEDDING

CLASS C PIPE BEDDING

TYPICAL WATER LAYOUT

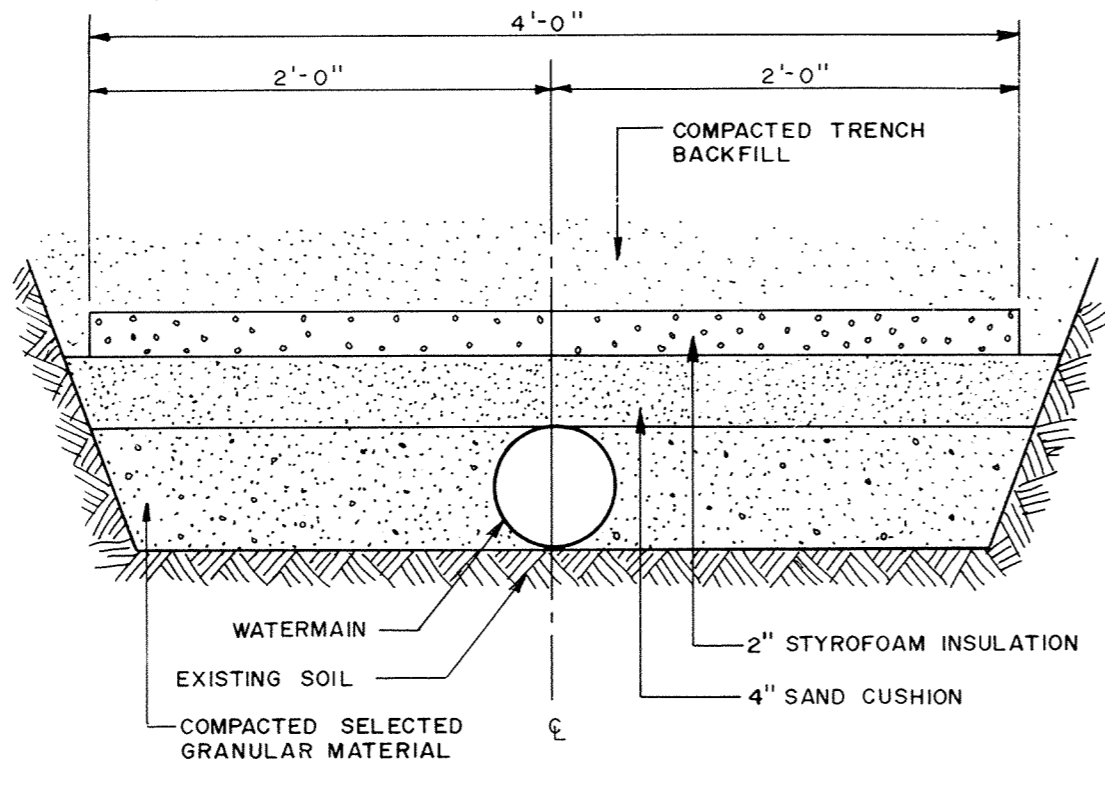
PACER HYDRANT DETAIL

THRUST BLOCKING DETAIL

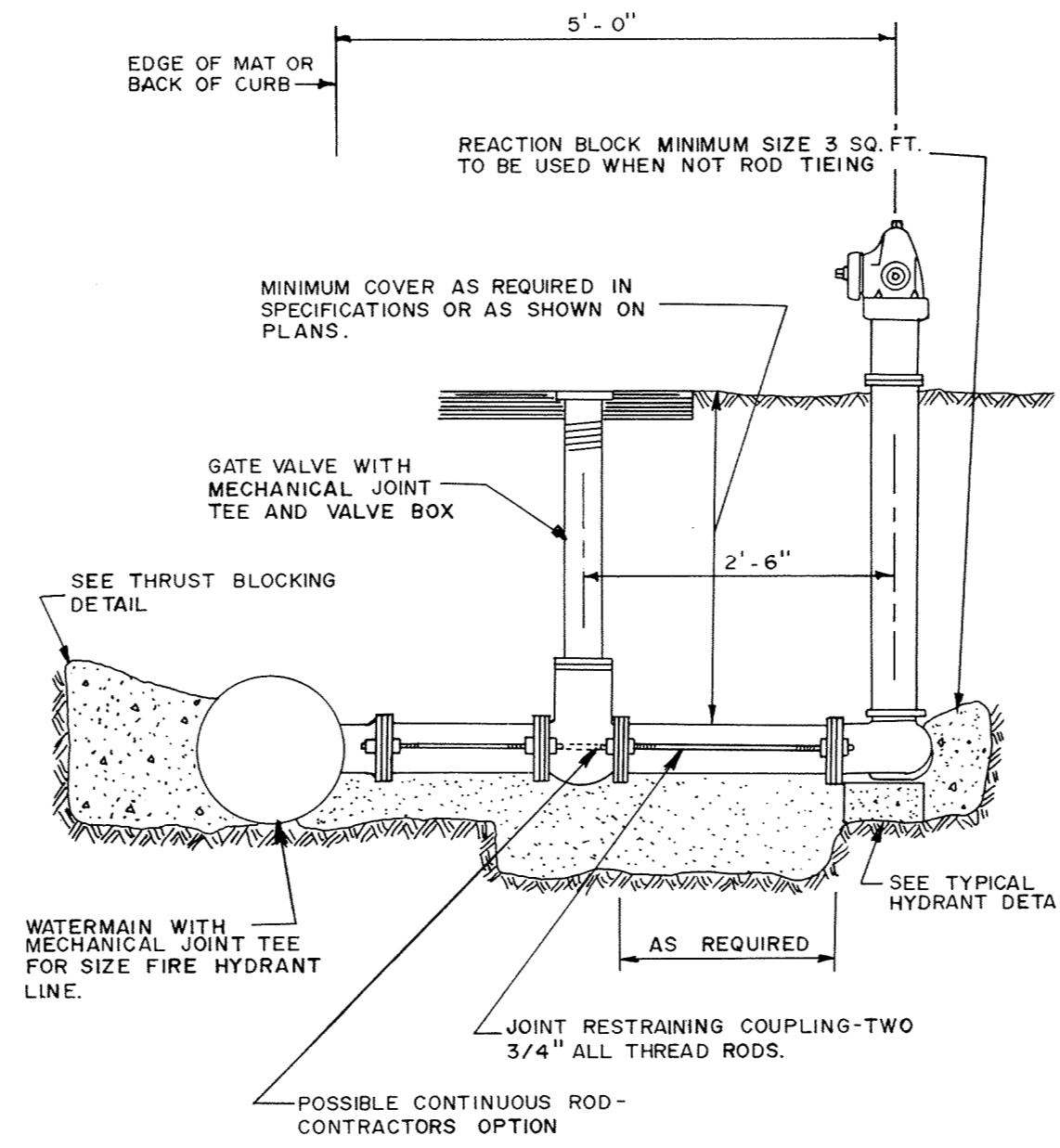


NOTES:
 1. WHEN WATERMAIN AND SANITARY SEWER CROSSINGS HAVE LESS THAN 18\"/>

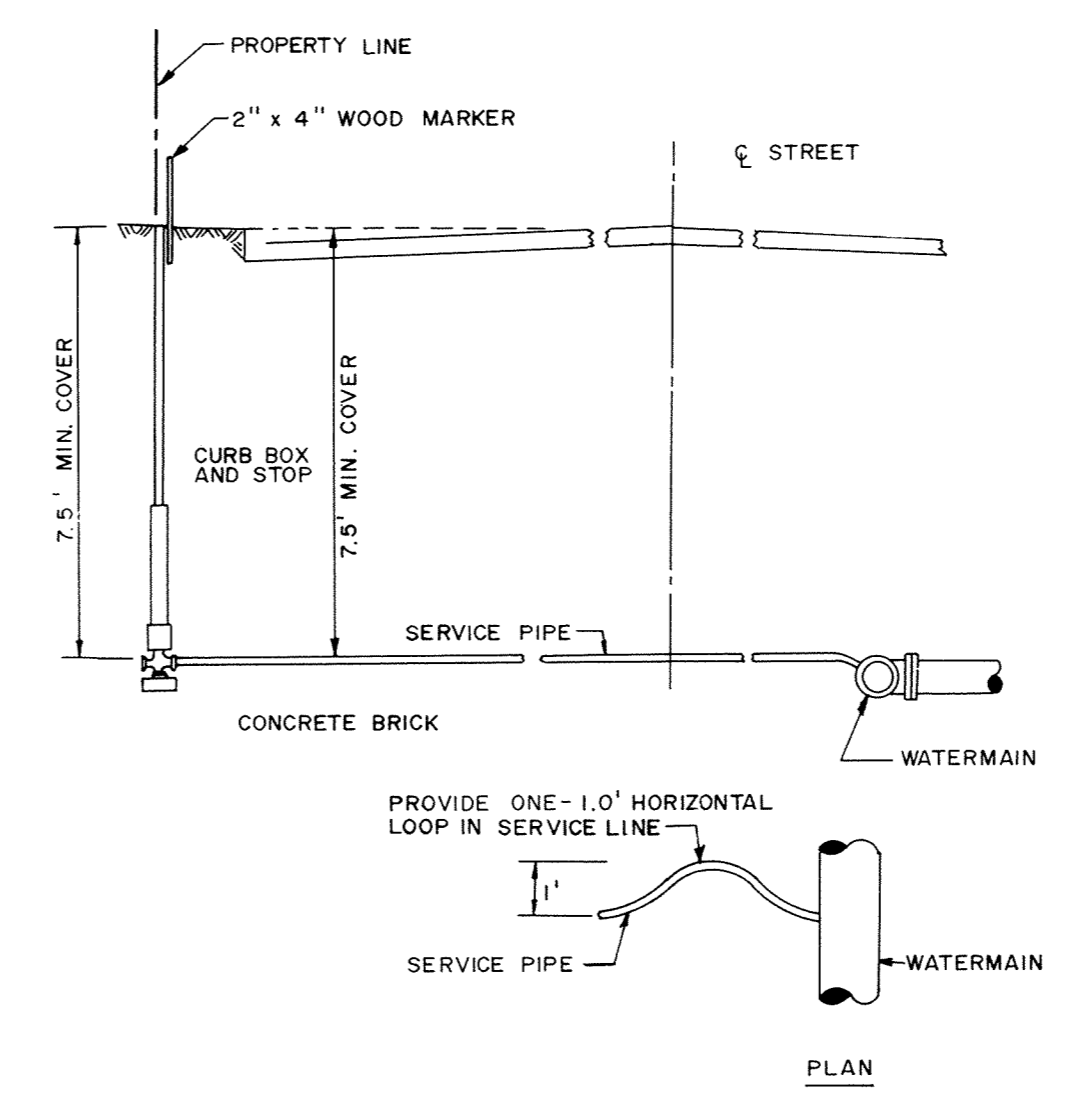
WATERMAIN CROSSING



PIPE INSULATION DETAIL



RODDING DETAIL



TYPICAL SERVICE DETAIL

RECORD PLAN
 JUNE, 1993

Maier Stewart & Associates Inc.
 CONSULTING ENGINEERS
 1959 SLOAN PLACE (612) 774-6021 ST. PAUL, MINNESOTA 55117

DATE	DESCRIPTION	DESIGNED	CHECKED	DRAWN

GRAPHIC SCALE
 0 HORIZ. NONE
 0 VERT.

**CITY OF ELK RIVER
 HILLSIDE ESTATES
 WATERMAIN DETAILS**

DATE MAY, 1992 SHEET 17 OF 19 SHEETS PROJECT NO. 230-140