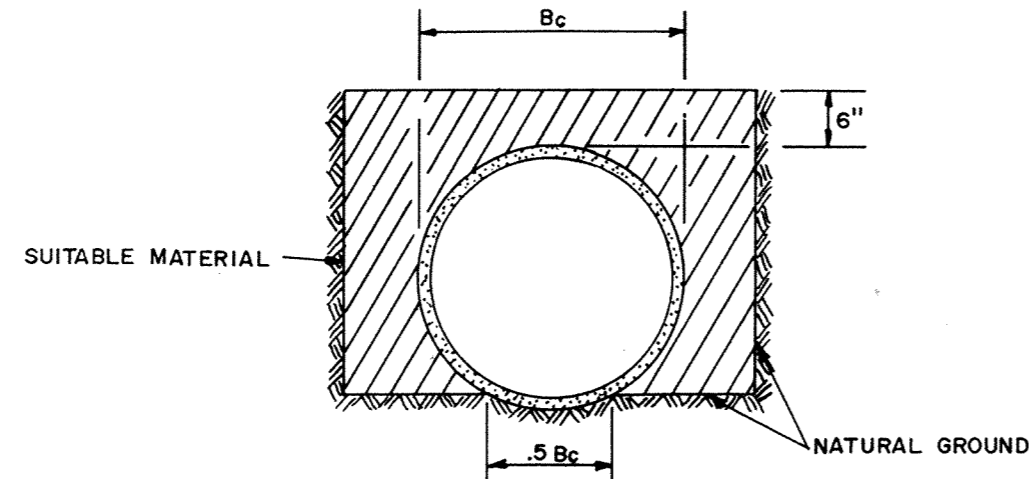
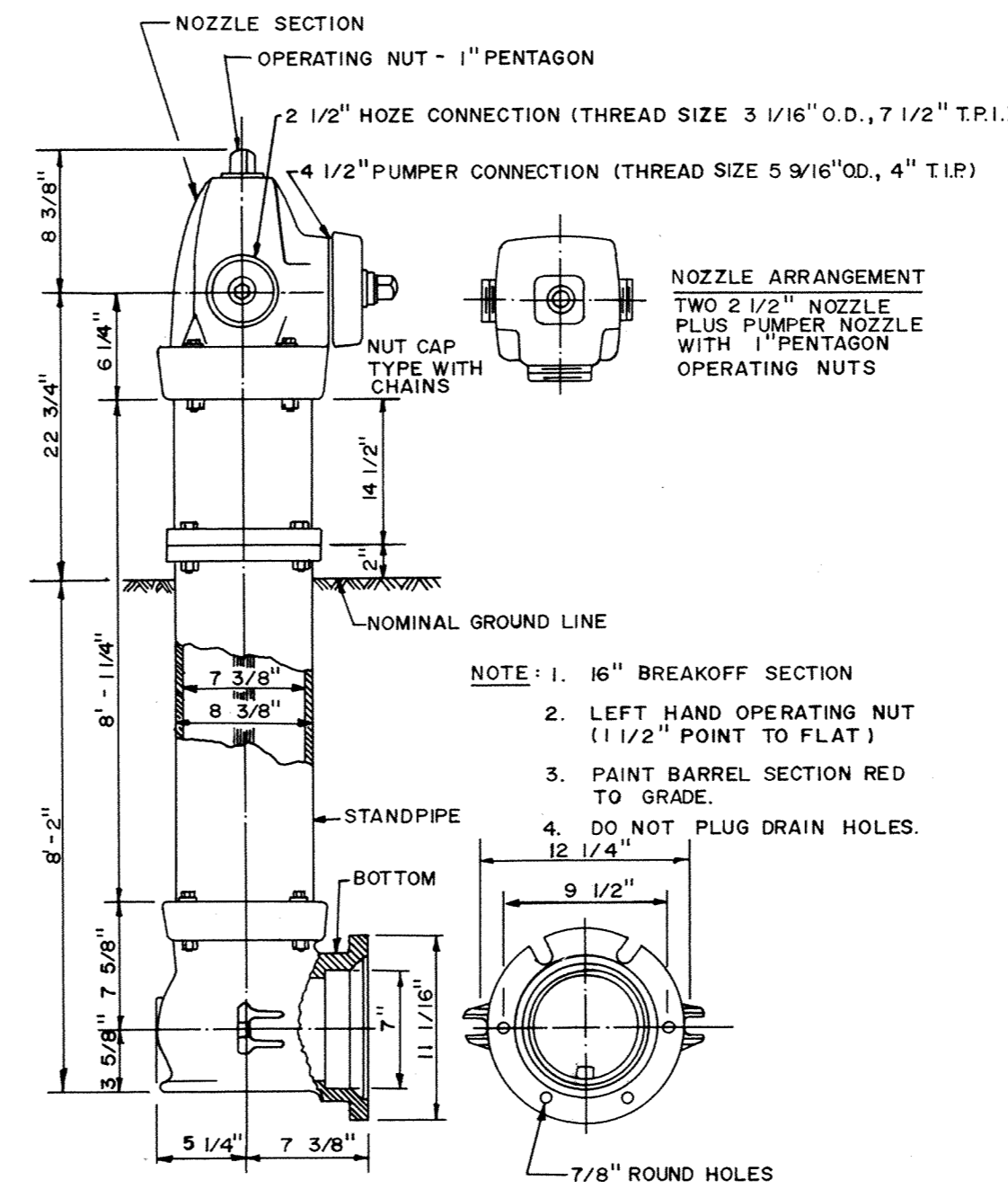
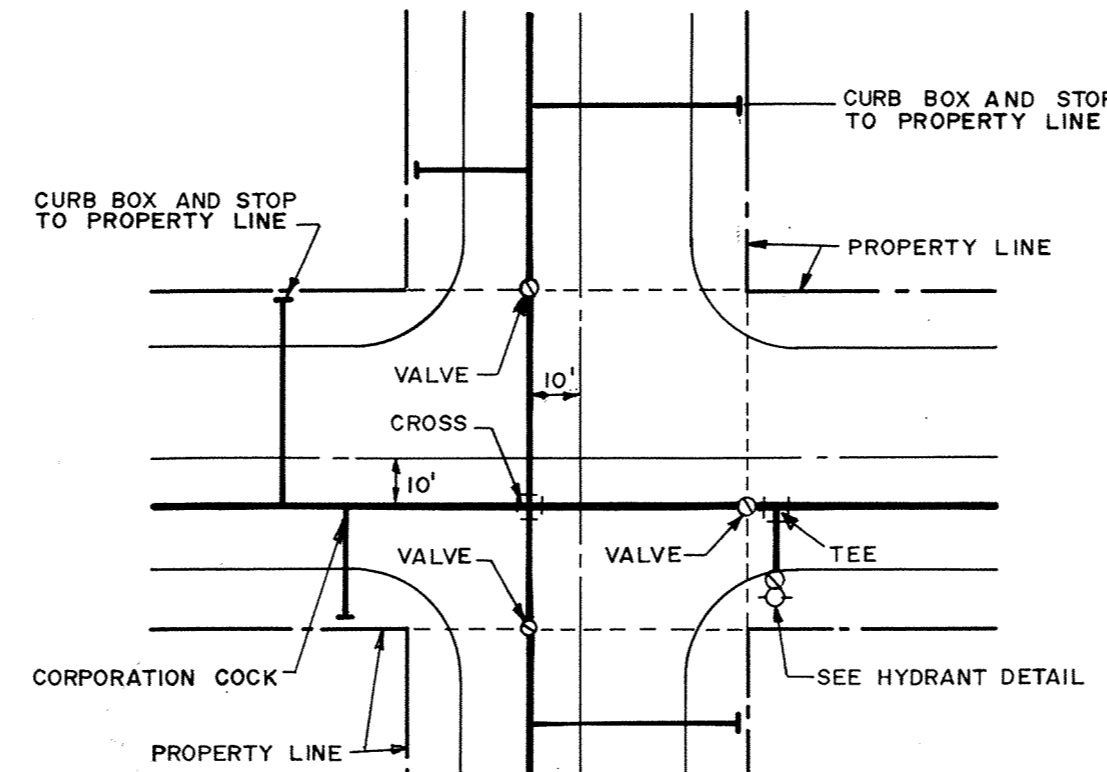


NOTE: ALL COSTS OF EXCAVATION BELOW GRADE AND PLACEMENT OF GRANULAR BEDDING SHALL BE INCLUDED IN THE BID PRICES FOR PIPE ITEMS.

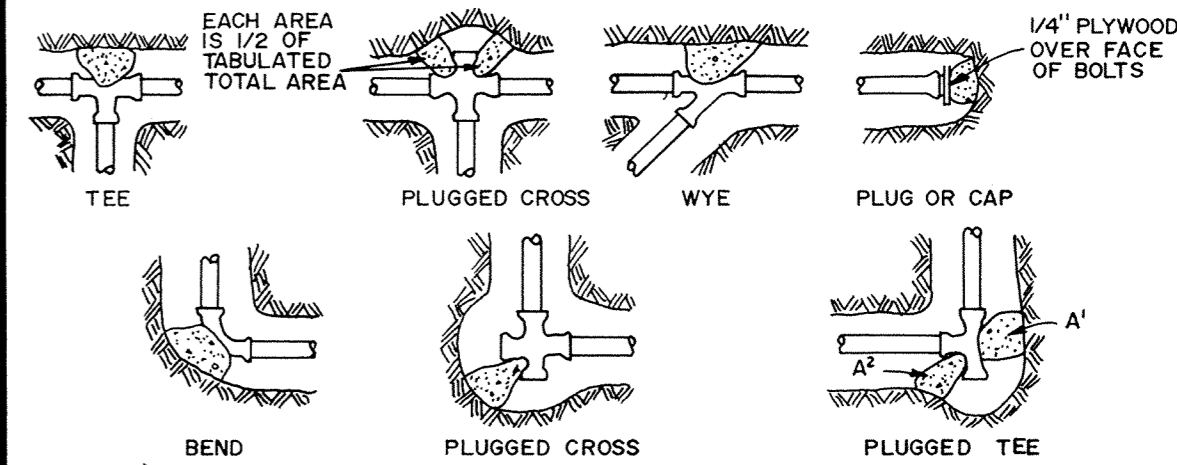


NOTE: THE BOTTOM OF THE TRENCH SHALL BE SHAPED TO FIT THE PIPE BARREL FOR AT LEAST 50% OF THE OUTSIDE DIAMETER. THE REMAINDER OF THE PIPE IS SURROUNDED TO A HEIGHT OF AT LEAST 6" ABOVE ITS TOP BY SELECT FILL MATERIALS, PLACED BY HAND TOOLS AND COMPACTED TO COMPLETELY FILL ALL SPACES UNDER AND ADJACENT TO THE PIPE.

NOTE: ALL COSTS OF EXCAVATION BELOW GRADE AND PLACEMENT OF GRANULAR BEDDING SHALL BE INCLUDED IN THE BID PRICES FOR PIPE ITEMS.



NOTE: 1. 16" BREAKOFF SECTION  
2. LEFT HAND OPERATING NUT (1 1/2" POINT TO FLAT)  
3. PAINT BARREL SECTION RED TO GRADE.  
4. DO NOT PLUG DRAIN HOLES.



NOMINAL FITTING SIZE, INCHES	TEE, WYE, PLUG OR CAP	90° BEND, PLUGGED CROSS	TEE PLUGGED ON RUN		45° BEND	22 1/2" BEND	11 1/4" BEND
			A'	A"			
4	1.0	1.4	1.9	1.4	1.0	—	—
6	2.1	3.0	4.3	3.0	1.6	1.0	—
8	3.8	5.3	7.6	5.4	2.9	1.5	1.0
10	5.9	8.4	11.8	8.4	4.6	2.6	1.2
12	8.5	12.0	17.0	12.0	6.6	3.4	1.7
14	11.5	16.3	23.0	16.3	8.9	4.6	2.3
16	15.0	21.3	30.0	21.3	11.6	6.0	3.0
18	19.0	27.0	38.0	27.0	14.6	7.6	3.8
20	23.5	33.3	47.0	33.3	18.1	9.4	4.7
24	34.0	48.0	68.0	48.0	26.2	13.6	6.8

NOTE:  
1. CONCRETE THRUST BLOCKING TO BE POURED AGAINST UNDISTURBED EARTH.  
2. KEEP CONCRETE CLEAR OF JOINT AND ACCESSORIES.  
3. IF NOT SHOWN ON PLANS, REQUIRED BEARING AREAS AT FITTING SHALL BE AS INDICATED ABOVE, ADJUSTED IF NECESSARY, TO CONFORM TO THE TEST PRESSURE (S) AND ALLOWABLE SOIL BEARING STRESS (ES).  
4. BEARING AREAS AND SPECIAL BLOCKING DETAILS SHOWN ON PLANS TAKE PRECEDENCE OVER BEARING AREAS AND BLOCKING DETAILS SHOWN THIS STANDARD DETAIL.  
5. ABOVE BEARING AREAS BASED ON TEST PRESSURE OF 150 P.S.I. AND AN ALLOWABLE SOIL BEARING STRESS OF 2000 POUNDS PER SQUARE FOOT. TO COMPUTE BEARING AREAS FOR DIFFERENT TEST PRESSURES AND SOIL BEARING STRESSES, USE THE FOLLOWING EQUATION: BEARING AREA = (TEST PRESSURE / 150) x (2000 / SOIL BEARING STRESS) x (TABLE VALUE)

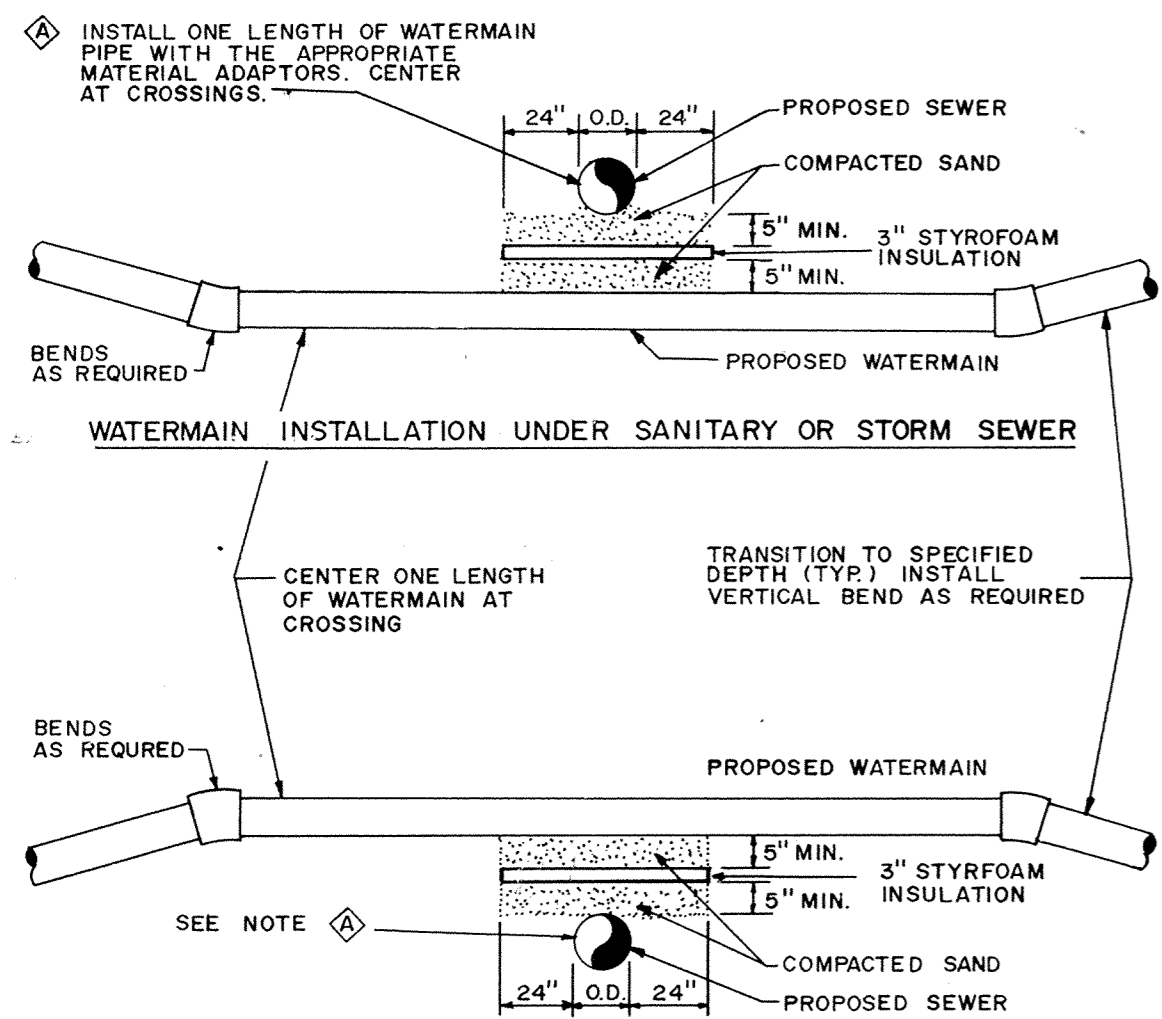
CLASS B PIPE BEDDING

CLASS C PIPE BEDDING

TYPICAL WATER LAYOUT

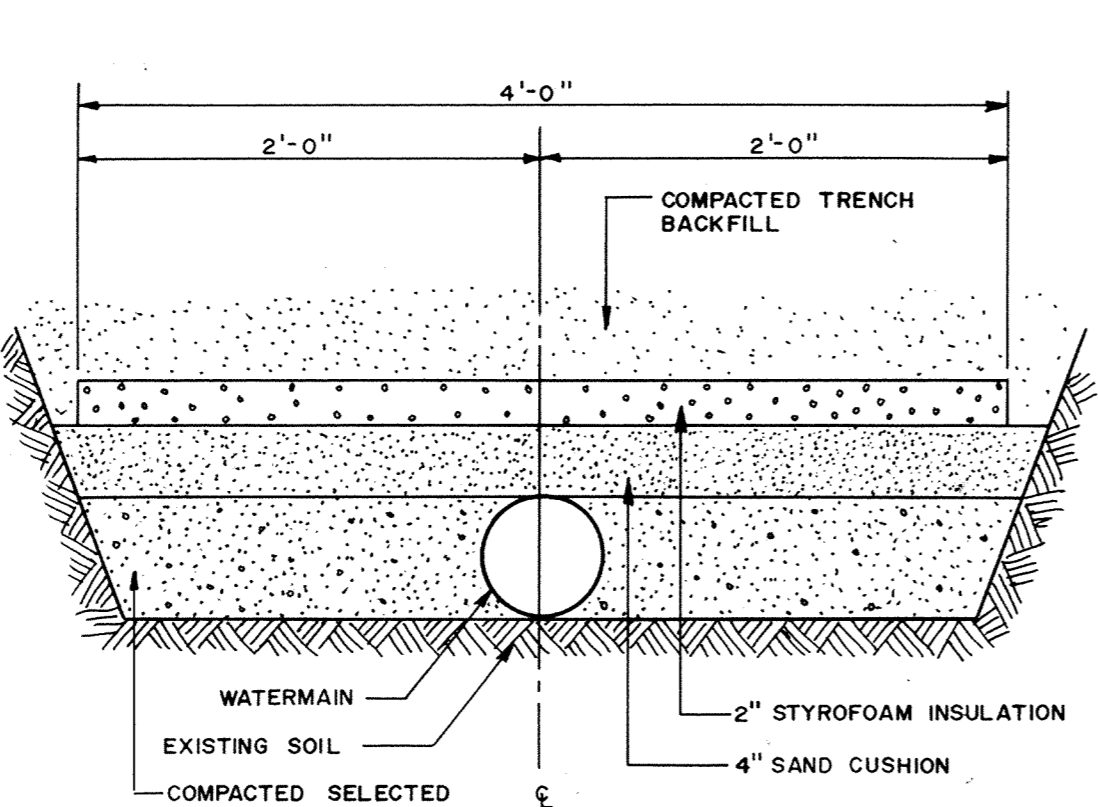
PACER HYDRANT DETAIL

THRUST BLOCKING DETAIL

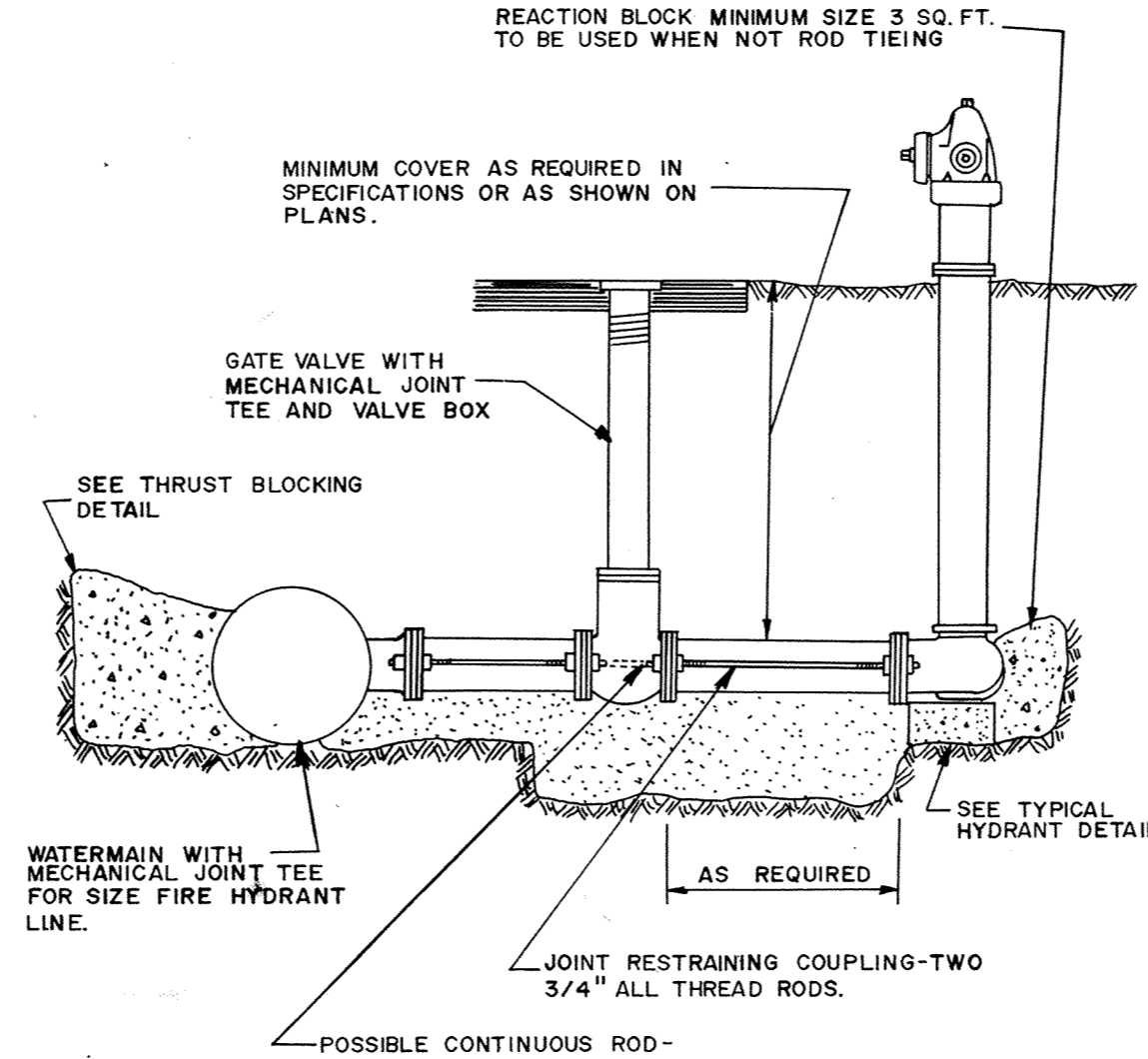


NOTES: 1. WHEN WATERMAIN AND SANITARY SEWER CROSSINGS HAVE LESS THAN 18" VERTICAL SEPARATION, INSTALL CROSSING AS SHOWN.  
2. WHEN WATERMAIN COVER IS LESS THAN 7.5 FEET, INSTALL WATERMAIN UNDER SANITARY SEWER.

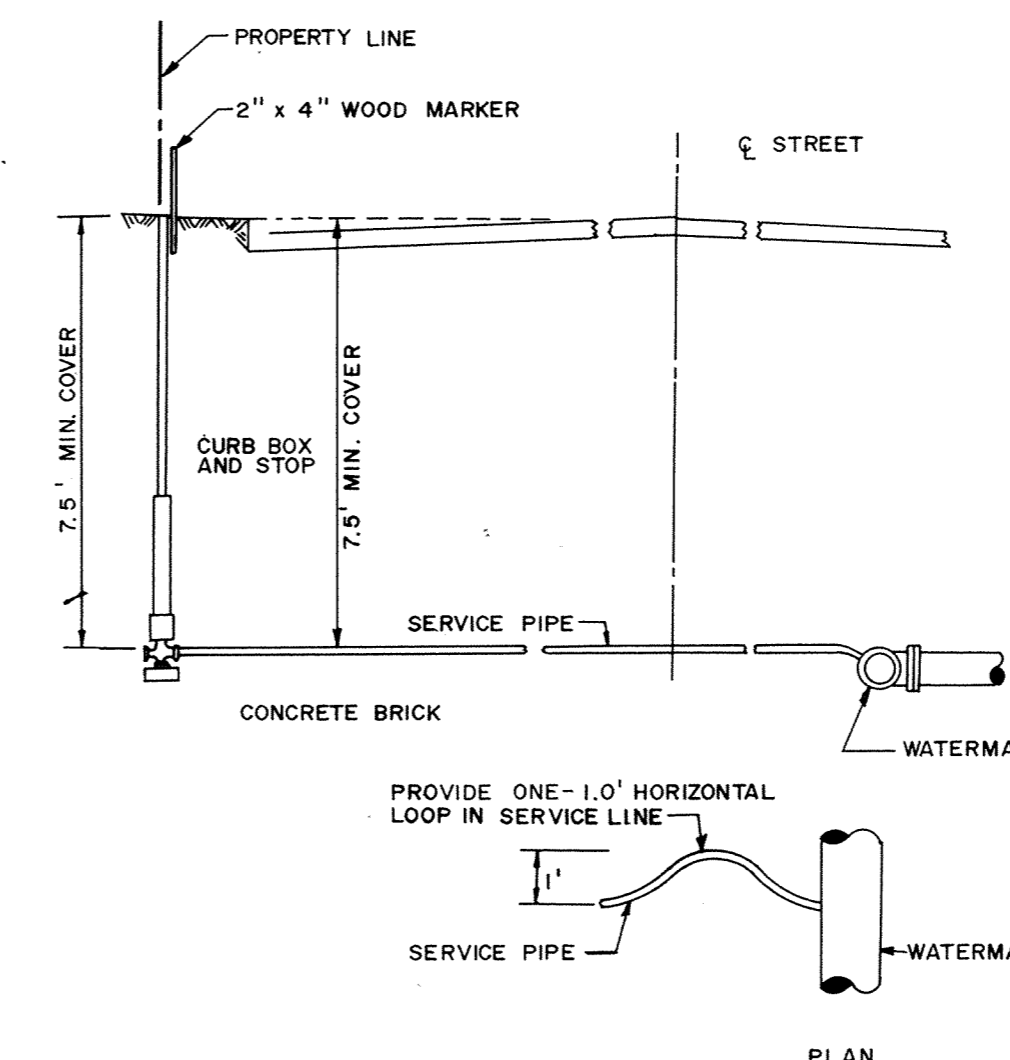
WATERMAIN CROSSING



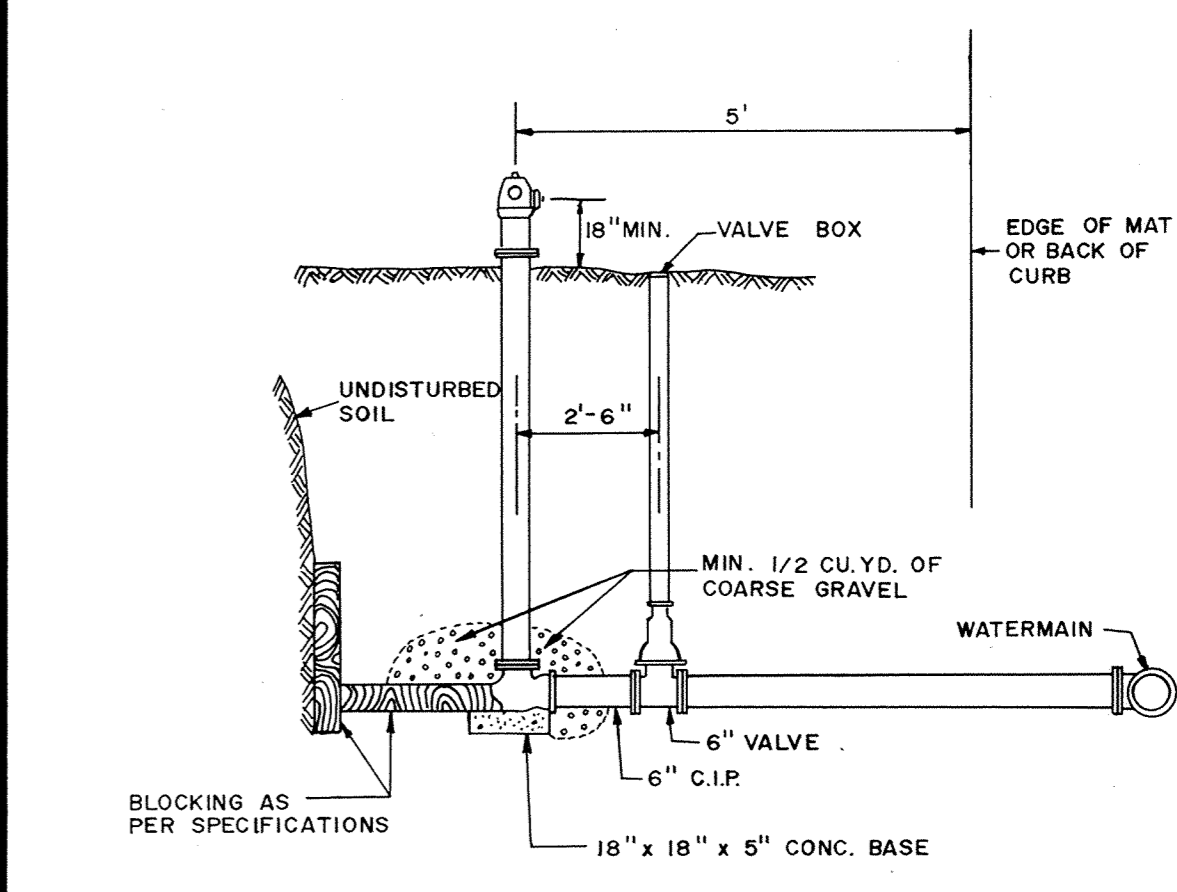
PIPE INSULATION DETAIL



RODDING DETAIL



TYPICAL SERVICE DETAIL



TYPICAL HYDRANT DETAIL

**Maier Stewart & Associates Inc.**  
CONSULTING ENGINEERS  
480 CEDAR STREET (612)227-9475 ST. PAUL, MINNESOTA 55101

DATE	DESCRIPTION	DESIGNED
		CHECKED
		DRAWN <i>MB</i>
		GRAPHIC SCALE
		HORIZ. NONE
		VERT. NONE

**CITY OF ELK RIVER**  
ELK RIVER INDUSTRIAL PARK  
WATERMAIN DETAILS

DATE *JAN 1987* SHEET *14* OF *17* SHEETS PROJECT NO. *230-002*

DRAWING NUMBER 14 ERIND 87